

CP 363

Insulating primer 2K HS 4:1 MULTISEALER



CP 363 is the ideal insulating primer that meets the VOC standards for quick repainting of old paint coatings. Perfect to use before applying **Kar-Bon**, **Aqua 2G** or **Acryl** products. When overcoating original factory coating, works as an adhesion promoter and insulator. Eliminates the need for laborious and costly substrate grinding. Thanks to its properties it gives the applied lacquer high gloss effect and excellent adhesion. The primer can be applied by wet-on-wet method. As a result the cost of painting work is significantly reduced.

Transparency helps to avoid visible dust. Masking and wrapping are less laborious. Only on high gloss surfaces it is necessary to brush it by Scotch Brite.

We can color it by adding 5% of **Acryl** or **Aqua 2G** lacquer.

Filling: ●○○○○
Paint spreading: ●●●●●

Unit	Packaging Collective (box)	Product available in color
800 ml	6 pcs	<input type="radio"/>

Surface preparation:

Aged, but stable coating surfaces clean and degrease by using CP 015.

Places that are potentially exposed to mechanical damage, grind with grey Scotch Brite to increase adhesion. If it is not being coated in next 24 hours, matt it and apply covering lacquer.

Spray viscosity in 20°C:

15-17 s DIN Cup 4 mm

Pot life:

1 hour

Recommended paint strainer size:

125-190 µm

Output:

~8-9 m²/l

Dry film thickness:

~20-25 µm

VOC:

2004/42/WE/IIB(d)(540)<540

Minimum shelf life:

CP 363: 24 months (in the original unopened package)

CP 297: 12 months (in the original unopened package)



100 parts of CP 363 HS,
(add **5%** of **Acryl** or **Aqua 2G** to color it),
25 parts of CP 297 hardener,
30 parts of CP 040 thinner.



Spray gun*. Nozzle opening with the pneumatic method: **1,6-1,8 mm.**
Primer can be applied with wet-on-wet method.
Operating pressure – High-pressure: **3-4 bar***; HVLP: **2 bar***.

* Pressure as recommended by the gun manufacturer.



Evaporation time between consecutive layers in 20°C, relative humidity 65%: **5 min.**



Drying time in 20°C, relative humidity 65%: **Dust free: 5 min**

The recipe of the product complies with the VOC guidelines. The products supplied by our company are subject to a number of factory tests, so they can meet the highest demands. However, be aware of the individual conditions of storage, preparation and applications that can influence on the effect of varnishing. The guarantee to keep the highest quality of the coating is to use the product only with the products of the Manufacturer and in accordance with the recommendations of the Manufacturer. The Manufacturer does not guarantee performance and compatibility of the Products with products other than those of the Manufacturer. In order to recognize the guarantee and all claims, the user shall use the technologies and techniques for given Products - according to the technical data sheet and execute the sample spray prior to target painting.